

hydraulic press.



Refit the bearing circlip.

3. FINAL OPERATION



Proceed in the reverse order to removal.



Repair-13x02x05x18-01x37-1-7-1.xml



XSL version : 3.02 du 22/07/11

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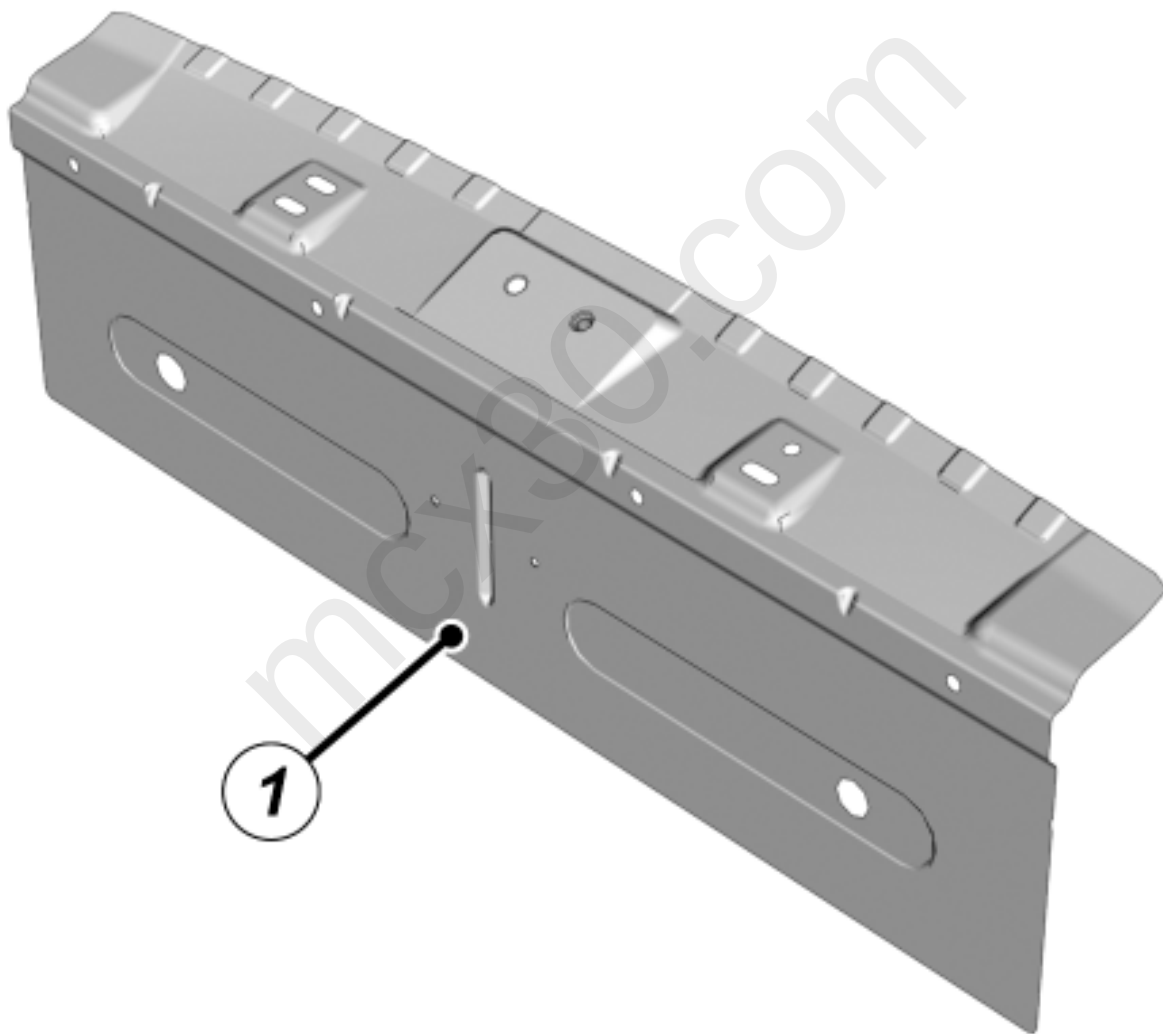
REAREND PANEL LINING: REPLACEMENT



Note, one or more warnings are present in this procedure



1. COMPOSITION OF THE SPARE PART



157537

No.	Description	Type	Thickness (mm)
(1)	Rear end panel lining, centre section	Mild steel	0.65

2. IN THE EVENT OF REPLACEMENT



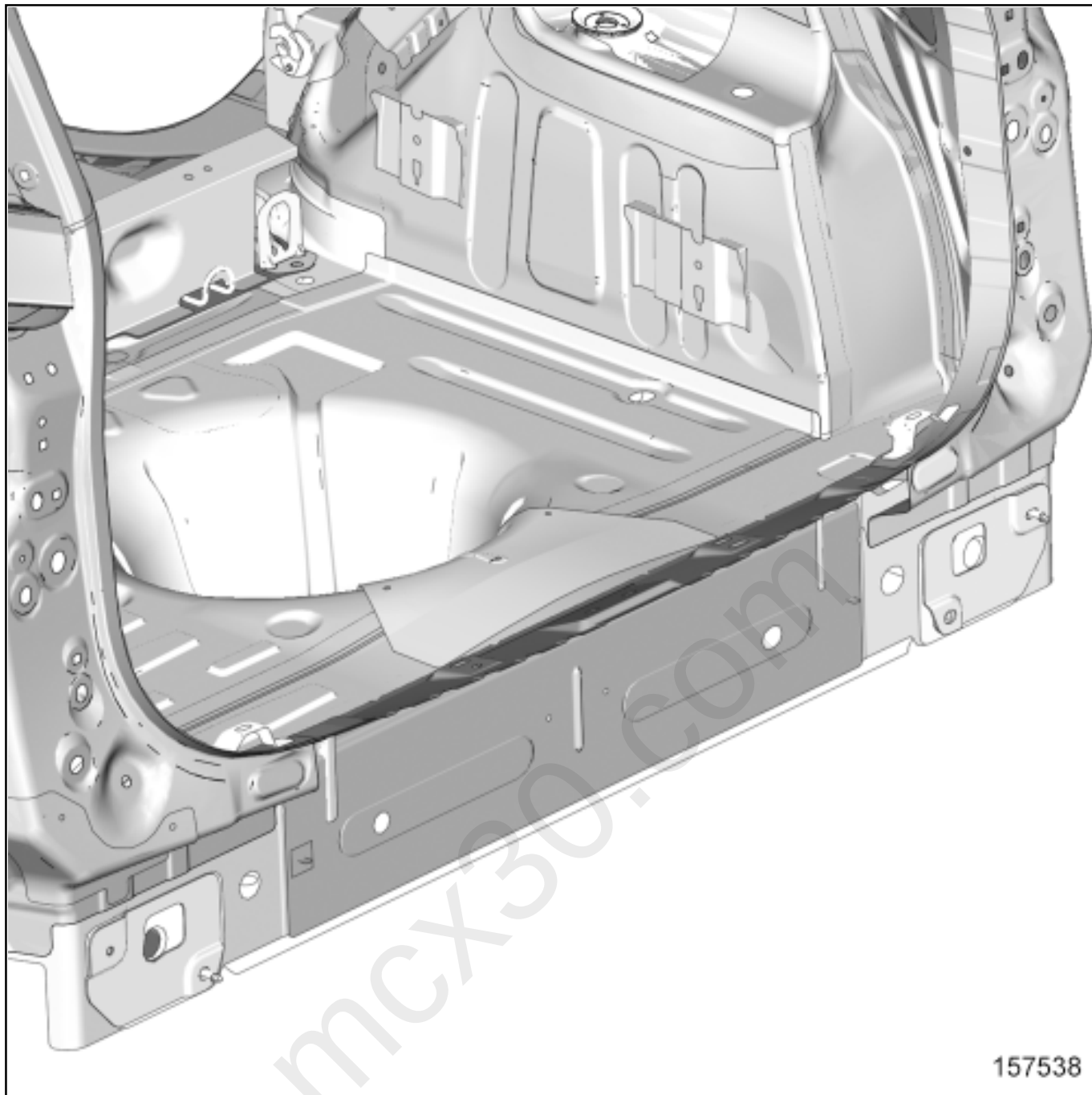
There is only one way of replacing this part:



complete replacement.

1- COMPLETE REPLACEMENT

1)PART IN POSITION



157538

2) POSITION OF ELECTRIC EARTHS

CAUTION



To avoid damaging the vehicles electric and electronic components, the earths of any wiring harness near the weld area must be disconnected.

Position the earth of the welding machine as close as possible to the weld area (see **Bolted connection for earth: Fitting**) (MR 400, 40H, Bolted connections).